



Strong Threads Made Easy

Threaded Inserts for Wood

Drill Chart

Part Number	Internal Thread	Drill	Drive Tool
Knife Thread - Brass - Inch			
400-004	4-40	17/64	500-004
400-006	6-32	17/64	500-006
400-008	8-32	17/64	500-1
400-3	10-24	25/64	500-2
400-332	10-32	25/64	500-2
400-4	1/4-20	25/64	DT-4
400-428	1/4-28	25/64	DT-428
400-475	1/4-20	25/64	DT-4
400-5	5/16-18	33/64	DT-5
400-524	5/16-24	33/64	DT-524
400-510	5/16-18	33/64	DT-5
400-6	3/8-16	33/64	DT-6
400-610	3/8-16	33/64	DT-6
400-624	3/8-24	33/64	DT-624
Knife Thread - Brass - Metric			
400-M3	M3-0.5	17/64	500-006
400-M4	M4-0.7	17/64	500-1
400-M5	M5-0.8	25/64	500-2
400-M6	M6-1.0	25/64	DT-M6
400-M8	M8-1.25	33/64	DT-M8
400-M10	M10-1.5	33/64	DT-M10
Knife Thread - Stainless Steel - Inch			
400-004-CR	4-40	17/64	500-004
400-006-CR	6-32	17/64	500-006
400-008-CR	8-32	17/64	500-1
400-3-CR	10-24	25/64	500-2
400-332-CR	10-32	25/64	500-2
400-4-CR	1/4-20	25/64	DT-4
400-428-CR	1/4-28	25/64	DT-428
400-5-CR	5/16-18	33/64	DT-5
400-524-CR	5/16-24	33/64	DT-524
400-6-CR	3/8-16	33/64	DT-6
400-624-CR	3/8-24	33/64	DT-624
Knife Thread - Stainless Steel - Metric			
400-M3-CR	M3-0.5	17/64	500-006
400-M4-CR	M4-0.7	17/64	500-1
400-M5-CR	M5-0.8	25/64	500-2
400-M6-CR	M6-1.0	25/64	DT-M6
400-M8-CR	M8-1.25	33/64	DT-M8
400-M10-CR	M10-1.5	33/64	DT-M10
Hex Drive - Flush - Inch			
800832-10	8-32	15/64	8500
801024-10	10-24	9/32	8600
801024-13	10-24	9/32	8600
801032-10	10-32	9/32	8600
801032-13	10-32	9/32	8600
801420-10	1/4-20	23/64	9000
801420-13	1/4-20	23/64	9000
801420-20	1/4-20	7/16	9000
851618-13	5/16-18	7/16	9100
851618-20	5/16-18	7/16	9100
851618-25	5/16-18	7/16	9100

Part Number	Internal Thread	Drill	Drive Tool
Hex Drive - Flush - Metric			
800407-10	M4-0.7	15/64	8500
800610-13	M6-1.0	23/64	9000
800610-20	M6-1.0	23/64	9000
808125-13	M8-1.25	7/16	9100
808125-20	M8-1.25	7/16	9100
Hex Drive - Flanged - Inch			
900832-10	8-32	15/64	8500
901024-10	10-24	9/32	8600
901024-13	10-24	9/32	8600
901024-20	10-24	9/32	8600
901032-10	10-32	9/32	8600
901032-13	10-32	9/32	8600
901032-20	10-32	9/32	8600
901420-10	1/4-20	23/64	9000
901420-13	1/4-20	23/64	9000
901420-20	1/4-20	23/64	9000
903816-13	3/8-16	15/32	9200
903816-20	3/8-16	15/32	9200
903816-25	3/8-16	15/32	9200
951618-13	5/16-18	7/16	9100
951618-20	5/16-18	7/16	9100
951618-25	5/16-18	7/16	9100
Hex Drive - Flanged - Metric			
900407-10	M4-0.7	15/64	8500
900610-13	M6-1.0	23/64	9000
900610-20	M6-1.0	23/64	9000
908125-13	M8-1.25	7/16	9100
908125-20	M8-1.25	7/16	9100
901050-13	M10-1.5	15/32	9200
901050-25	M10-1.5	15/32	9200
Part Number Internal Thread Drill # of Fins			
Finserts - Inch			
170-004-BR	4-40	#5	1
270-004-BR	4-40	#5	3
170-006-BR	6-32	#5	1
270-006-BR	6-32	#5	2
170-008-BR	8-32	15/64	1
270-008-BR	8-32	15/64	2
270-3-BR	10-24	G	2
170-332-BR	10-32	G	1
270-332-BR	10-32	G	2
370-332-BR	10-32	11/32	3
270-4-BR	1/4-20	21/64	2
370-4-BR	1/4-20	13/32	3
370-5-BR	5/16-18	13/32	3
Finserts - Metric			
270-M5-BR	M5-0.8	G	2
270-M6-BR	M6-1.0	21/64	2
370-M8-BR	M8-1.25	15/32	3