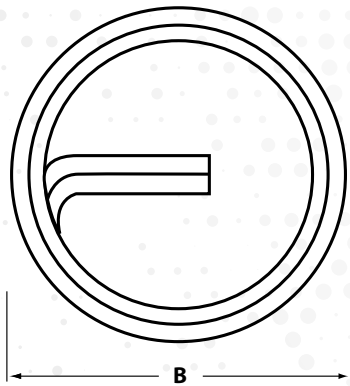
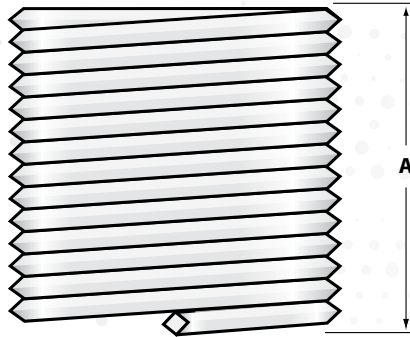


METRIC FINE • FREERUNNING



M Fine	1D			1.5D			2D			Free Outer Dia/in (B)		Drill Size	Tap Size
	Internal Thread	Part No.	Length/ in (A)	Free Coils	Part No.	Length/ in (A)	Free Coils	Part No.	Length/ in (A)	Free Coils	Min		
M8-1.0	50810	8	6.1	50815	12	9.5	50820	16	12.9	9.85	10.10	8.3mm	M8-1.0 STI
M10-1.25	50910	10	6.0	50915	15	9.7	50920	20	13.1	12.10	12.50	10.3mm	M10-1.25 STI
M12-1.5	51010	12	14.8	51015	18	6.2	51020	24	13.5	14.40	14.80	12.4mm	M12-1.5 STI
M14-1.5	51110	14	7.1	51115	21	7.4	51120	28	11.6	17.20	17.70	14.3mm	M14-1.5 STI
M16-1.5	51210	16	8.3	51215	24	13.0	51220	32	17.7	19.40	19.90	16.25mm	M16-1.5 STI
M18-2.0	NA	18	7.1	51315	27	11.2	NA	36	15.1	21.50	22.00	18.5mm	M18-2.0 STI
M20-2.0	NA	20	8.0	51415	30	12.5	NA	40	16.8	23.70	24.20	20.5mm	M20-2.0 STI
M22-2.0	NA	22	8.7	51515	33	13.6	NA	44	18.4	26.30	26.80	22.5mm	M22-2.0 STI
M24-2.0	NA	24	9.6	51615	36	15.0	NA	48	20.2	28.60	29.10	24.25mm	M24-2 STI