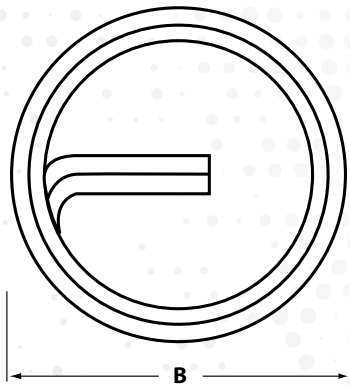
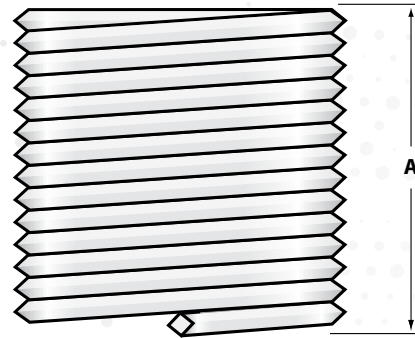


METRIC COARSE • FREERUNNING



M Coarse	1D			1.5D			2D			Free Outer Dia/in (B)		Drill Size	Tap Size
	Internal Thread	Part No.	Length/in (A)	Free Coils	Part No.	Length/in (A)	Free Coils	Part No.	Length/in (A)	Free Coils	Min		
M2-0.4	40010	2	2.9	40015	3	4.9	40020	4	6.9	2.60	2.80	2.1mm	M2-0.4 STI
M2.5-0.4	40110	2.5	3.5	40115	3.75	5.9	40120	5	8.1	3.30	3.50	2.6mm	M2.5-.45 STI
M3-0.5	40210	3	3.9	40215	4.5	6.3	40220	6	8.7	3.80	4.00	3.1mm	M3-0.5 STI
M3.5-0.6	40310	3.5	3.7	40315	5.25	6.3	40320	7	8.7	4.55	4.75	3.6mm	M3.5-0.6 STI
M4-0.7	40410	4	3.7	40415	6	6.1	40420	8	8.4	5.15	5.35	4.1mm	M4-0.7 STI
M5-0.8	40510	5	4.3	40515	7.5	6.9	40520	10	9.7	6.35	6.60	5.2mm	M5-0.8 STI
M6-1.0	40610	6	4.2	40615	9	6.9	40620	12	9.6	7.60	7.85	6.2mm	M6-1.0 STI
M7-1.0	40710	7	5.3	40715	10.5	8.2	40720	14	11.1	8.65	8.90	7.2mm	M7-1.0 STI
M8-1.25	40810	8	4.7	40815	12	7.4	40820	16	10.6	9.85	10.10	8.3mm	M8-1.25 STI
M10-1.50	40910	10	5.0	40915	15	8.1	40920	20	11.2	12.10	12.50	10.3mm	M10-1.5 STI
M11-1.50	42210	11	5.6	42215	16.5	9.0	42220	22	12.3	13.10	13.50	11.3mm	M11-1.5 STI
M12-1.75	41010	12	5.2	41015	18	8.4	41020	24	11.7	14.40	14.80	12.4mm	M12-1.75 STI
M14-2.0	41110	14	5.2	41115	21	8.3	41120	28	11.5	17.20	17.70	14.5mm	M14-2.0 STI
M16-2.0	41210	16	6.1	41215	24	9.7	41220	32	13.3	19.40	19.90	16.5mm	M16-2.0 STI
M18-2.5	41310	18	5.6	41315	27	9.0	41320	36	12.3	21.50	22.00	18.5mm	M18-2.5 STI
M20-2.5	41410	20	6.3	41415	30	10.0	41420	40	13.7	23.70	24.20	20.5mm	M20-2.5 STI
M22-2.5	41510	22	6.9	41515	33	10.9	41520	44	15.0	26.30	26.80	22.5mm	M22-2.5 STI
M24-3.0	41610	24	6.2	41615	36	10.0	41620	48	14.0	28.60	29.10	24.75mm	M24-3 STI
M27-3.0	NA	27	7.1	41715	40.5	11.4	NA	54	15.4	32.20	32.70	27.5mm	M27-3 STI
M30-3.5	NA	30	7.0	41815	45	11.0	NA	60	14.9	35.20	35.70	30.5mm	M30-3.5 STI
M33-3.5	NA	33	7.8	41915	49.5	12.2	NA	66	16.5	38.30	38.80	33.5mm	M33-3.5 STI
M36-4.0	NA	36	7.0	42015	54	11.0	NA	72	15.2	42.10	42.60	36.5mm	M36-4 STI
M39-4.0	NA	39	7.7	42115	58.5	12.2	NA	78	16.6	45.10	45.60	39.5mm	M39-4 STI