

## 650 SERIES HEAVY WALL - CARBON STEEL THREAD INSERTS FOR METAL - METRIC/UNC

Part Number	Internal Thread 2B	External Thread 2A	L	A	B	C	D	Drill Size	Tap Size
			(in.)	(in.)	(in.)	(in.)	(in.)		
650-6	M6-1.0	3/8-16	.406	.246	.064	.070	.085	5/16	3/8-16
650-8	M8-1.25	1/2-13	.484	.323	.081	.055	.090	27/64	1/2-13
650-10	M10-1.5	9/16-12	.515	.403	.091	.085	.095	31/64	9/16-12
650-10F	M10-1.25	9/16-12	.515	.403	.091	.085	.095	31/64	9/16-12
650-12	M12-1.75	3/4-10	.656	.482	.130	.110	.115	21/32	3/4-10
650-14	M14-2.0	7/8-9	.687	.640	.130	.125	.130	49/64	7/8-9
650-16	M16-2.0	1-8	.781	.640	.130	.125	.130	7/8	1-8

## 653 SERIES HEAVY WALL - STAINLESS STEEL THREAD INSERTS FOR METAL - METRIC/UNC

Part Number	Internal Thread 2B	External Thread 2A	L	A	B	C	D	Drill Size	Tap Size
			(in.)	(in.)	(in.)	(in.)	(in.)		
653-6	M6-1.0	3/8-16	.406	.246	.064	.070	.085	5/16	3/8-16
653-8	M8-1.25	1/2-13	.484	.323	.081	.080	.090	27/64	1/2-13
653-10	M10-1.5	9/16-12	.515	.403	.091	.085	.095	31/64	9/16-12
653-10F	M10-1.25	9/16-12	.515	.403	.091	.085	.095	31/64	9/16-12
653-12	M12-1.75	3/4-10	.656	.482	.130	.110	.115	21/32	3/4-10
653-14	M14-2.0	7/8-9	.687	.640	.130	.125	.130	49/64	7/8-9
653-16	M16-2.0	1-8	.781	.640	.130	.125	.130	7/8	1-8

