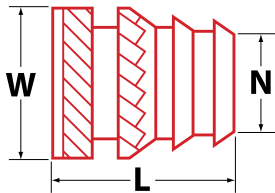
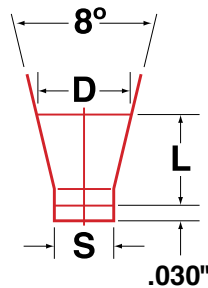


SINGLE VANE



DOUBLEVANE



Hole depth should be a minimum of .030" greater than the length of the insert in blind holes.

TAPERED SINGLE VANE

Part Number.	Internal Thread	Overall Length (L)	Insert Diameter (W)	Pilot Diameter (N)	Rec. Hole Size* (D)	Rec. Hole Size* (S)	Minimum Wall Thickness
TH-002-SV	2-56	.115	.136	.122	.123	.118	.080
TH-004-SV	4-40	.135	.172	.157	.159	.153	.093
TH-006-SV	6-32	.150	.220	.203	.206	.199	.116
TH-008-SV	8-32	.185	.250	.230	.234	.226	.133
TH-124-SV	10-24	.225	.296	.272	.277	.267	.159
TH-132-SV	10-32	.225	.296	.272	.277	.267	.159
TH-420-SV	1/4-20	.300	.375	.354	.363	.349	.194
TH-428-SV	1/4-28	.300	.375	.354	.363	.349	.194
TH-518-SV	5/16-18	.335	.469	.439	.448	.431	.245
TH-316-SV	3/8-16	.375	.563	.530	.540	.523	.293
TH-324-SV	3/8-24	.375	.563	.530	.540	.523	.293
TH-M25-SV	M2.5-0.45	.135	.172	.157	.159	.153	.093
TH-M30-SV	M3-0.5	.150	.220	.203	.206	.199	.116
TH-M40-SV	M4-0.7	.185	.250	.230	.234	.226	.133
TH-M50-SV	M5-0.8	.265	.328	.308	.315	.303	.171
TH-M60-SV	M6-1.0	.300	.375	.354	.363	.349	.194

* Hole size requirements may vary depending on a number of factors, including material and tools. We recommend that you test your particular application before ordering. We gladly supply free samples.

TAPERED DOUBLE VANE

Part Number.	Internal Thread	Overall Length (L)	Insert Diameter (W)	Pilot Diameter (N)	Rec. Hole Size* (D)	Rec. Hole Size* (S)	Minimum Wall Thickness
DV-002-TH	2-56	.188	.136	.115	.123	.107	.080
DV-004-TH	4-40	.219	.172	.144	.159	.141	.093
DV-006-TH	6-32	.250	.220	.190	.206	.185	.116
DV-008-TH	8-32	.312	.250	.212	.234	.208	.133
DV-124-TH	10-24	.375	.297	.251	.277	.246	.159
DV-132-TH	10-32	.375	.297	.251	.277	.246	.159
DV-420-TH	1/4-20	.500	.375	.332	.363	.321	.194
DV-428-TH	1/4-28	.500	.375	.332	.363	.321	.194
DV-518-TH	5/16-18	.562	.469	.406	.448	.401	.245
DV-316-TH	3/8-16	.625	.563	.493	.540	.488	.293
DV-M25-TH	M2.5-0.45	.219	.172	.144	.159	.141	.093
DV-M30-TH	M3-0.5	.250	.220	.190	.206	.185	.116
DV-M40-TH	M4-0.7	.312	.250	.212	.234	.208	.133
DV-M50-TH	Mds5-0.8	.438	.328	.283	.315	.278	.171
DV-M60-TH	M6-1.0	.500	.375	.332	.363	.321	.194

* Hole size requirements may vary depending on a number of factors, including material and tools. We recommend that you test your particular application before ordering. We gladly supply free samples.