



## KNIFE THREAD — STAINLESS STEEL

Part Number	Thread Size	L	A	B	Drill Size*	Minimum Depth**
		(in.)	(in.)	(in.)		(in.)
400-004-CR	4-40	.375	.250	.328	17/64	.406
400-006-CR	6-32	.375	.250	.328	17/64	.406
400-008-CR	8-32	.375	.250	.328	17/64	.406
400-3-CR	10-24	.500	.375	.453	25/64	.531
400-332-CR	10-32	.500	.375	.453	25/64	.531
400-4-CR	1/4-20	.500	.375	.453	25/64	.531
400-428-CR	1/4-28	.500	.375	.453	25/64	.531
400-5-CR	5/16-18	.625	.500	.594	33/64	.656
400-524-CR	5/16-24	.625	.500	.594	33/64	.656
400-6-CR	3/8-16	.625	.500	.594	33/64	.656
400-624-CR	3/8-24	.625	.500	.594	33/64	.656
400-M3-CR	M3-0.5	.375	.250	.328	17/64	.406
400-M4-CR	M4-0.7	.375	.250	.328	17/64	.406
400-M5-CR	M5-0.8	.500	.375	.453	25/64	.531
400-M6-CR	M6-1.0	.500	.375	.453	25/64	.531
400-M8-CR	M8-1.25	.625	.500	.594	33/64	.656

Varnish may be used as lubricant during insert installation.

\* Hole size requirements may vary depending on a number of factors, including material and tools.

We recommend that you test your particular application before ordering. We gladly supply free samples.

\*\* For increased pull out strength, insert may be driven up to 1/4" below surface.