

Solid Wall Threaded Inserts for Metal Stainless Steel

| Part Number | Internal Thread | Drill | Tap | Drive Tool |
|---|-----------------|-------|---------|------------|
| 303 Stainless - Thin Wall - Inch | | | | |
| 313-006 | 6-32 | #14 | 12-28 | 500-004 |
| 313-008 | 8-32 | #3 | 1/4-28 | 500-006 |
| 313-3 | 10-24 | I | 5/16-24 | 500-1 |
| 313-332 | 10-32 | I | 5/16-24 | 500-1 |
| 313-4 | 1/4-20 | Q | 3/8-24 | 500-2 |
| 313-428 | 1/4-28 | Q | 3/8-24 | 500-2 |
| 313-5 | 5/16-18 | 25/64 | 7/16-20 | 500-3 |
| 313-524 | 5/16-24 | 25/64 | 7/16-20 | 500-3 |
| 313-6 | 3/8-16 | 29/64 | 1/2-20 | 500-4 |
| 313-624 | 3/8-24 | 29/64 | 1/2-20 | 500-4 |
| 313-7 | 7/16-14 | 33/64 | 9/16-18 | 500-5 |
| 313-720 | 7/16-20 | 33/64 | 9/16-18 | 500-5 |
| 313-8 | 1/2-13 | 37/64 | 5/8-18 | 500-6 |
| 313-820 | 1/2-20 | 37/64 | 5/8-18 | 500-6 |
| 313-10 | 5/8-11 | 11/16 | 3/4-16 | 500-7 |
| 313-1018 | 5/8-18 | 11/16 | 3/4-16 | 500-7 |

303 Stainless - Standard Wall - Inch

| | | | | |
|---------|---------|-------|---------|---------|
| 303-004 | 4-40 | 5/32 | 10-32 | 500-004 |
| 303-006 | 6-32 | 7 | 1/4-20 | 500-006 |
| 303-008 | 8-32 | F | 5/16-18 | 500-1 |
| 303-3 | 10-24 | 5/16 | 3/8-16 | 500-2 |
| 303-332 | 10-32 | 5/16 | 3/8-16 | 500-2 |
| 303-4 | 1/4-20 | U | 7/16-14 | 500-3 |
| 303-428 | 1/4-28 | U | 7/16-14 | 500-3 |
| 303-5 | 5/16-18 | 27/64 | 1/2-13 | 500-4 |
| 303-524 | 5/16-24 | 27/64 | 1/2-13 | 500-4 |
| 303-6 | 3/8-16 | 31/64 | 9/16-12 | 500-5 |
| 303-624 | 3/8-24 | 31/64 | 9/16-12 | 500-5 |
| 303-7 | 7/16-14 | 17/32 | 5/8-11 | 500-6 |
| 303-720 | 7/16-20 | 17/32 | 5/8-11 | 500-6 |
| 303-8 | 1/2-13 | 21/32 | 3/4-10 | 500-7 |
| 303-820 | 1/2-20 | 21/32 | 3/4-10 | 500-7 |
| 303-10 | 5/8-11 | 49/64 | 7/8-9 | 500-8 |
| 303-12 | 3/4-10 | 7/8 | 1-8 | 500-9 |

| Part Number | Internal Thread | Drill | Tap | Drive Tool |
|---|-----------------|--------|----------|------------|
| 303 Stainless - Standard Wall - Metric | | | | |
| 453-3 | M3-0.5 | 5.1mm | M6-1.0 | 500-004 |
| 453-4 | M4-0.7 | 6.9mm | M8-1.25 | 500-1 |
| 453-5 | M5-0.8 | 6.9mm | M8-1.25 | 500-1 |
| 453-6 | M6-1.0 | 8.6mm | M10-1.5 | 500-3 |
| 453-8 | M8-1.25 | 10.4mm | M12-1.75 | 500-4 |
| 453-10 | M10-1.5 | 14mm | M16-2.0 | 500-5 |
| 453-12 | M12-1.75 | 14mm | M16-2.0 | 500-6 |
| 453-16 | M16-2.0 | 21mm | M24-3.0 | 500-8 |

303 Stainless - Standard Wall - Metric/Inch

| | | | | |
|---------|----------|-------|---------|-------|
| 653-6 | M6-1.0 | 5/16 | 3/8-16 | 500-3 |
| 653-8 | M8-1.25 | 27/64 | 1/2-13 | 500-4 |
| 653-10 | M10-1.5 | 31/64 | 9/16-12 | 500-5 |
| 653-10F | M10-1.25 | 31/64 | 9/16-12 | 500-5 |
| 653-12 | M12-1.75 | 21/32 | 3/4-10 | 500-6 |
| 653-14 | M14-2.0 | 49/64 | 7/8-9 | 500-7 |
| 653-16 | M16-2.0 | 7/8 | 1-8 | 500-8 |

316 Stainless - Standard Wall - Inch

| | | | | |
|---------|---------|-------|---------|-------|
| 316-008 | 8-32 | F | 5/16-18 | 500-1 |
| 316-3 | 10-24 | 5/16 | 3/8-16 | 500-2 |
| 316-332 | 10-32 | 5/16 | 3/8-16 | 500-2 |
| 316-4 | 1/4-20 | U | 7/16-14 | 500-3 |
| 316-5 | 5/16-18 | 27/64 | 1/2-13 | 500-4 |
| 316-6 | 3/8-16 | 31/64 | 9/16-12 | 500-5 |
| 316-8 | 1/2-13 | 21/32 | 3/4-10 | 500-7 |

316 Stainless - Standard Wall - Metric

| | | | | |
|--------|---------|--------|----------|---------|
| 416-3 | M3-0.5 | 5.1mm | M6-1.0 | 500-004 |
| 416-4 | M4-0.7 | 6.9mm | M8-1.25 | 500-1 |
| 416-5 | M5-0.8 | 6.9mm | M8-1.25 | 500-1 |
| 416-6 | M6-1.0 | 8.6mm | M10-1.5 | 500-3 |
| 416-8 | M8-1.25 | 10.4mm | M12-1.75 | 500-4 |
| 416-10 | M10-1.5 | 14mm | M16-2.0 | 500-5 |