



## Knife Thread Inserts for Hard Wood

### Typical Pull Out Forces (Lbs.)

Part No.	Thread	Spruce	Cedar	Mahogany	Teak	White Oak
400-004	4-40	357	388	428	578	790
400-006	6-32	357	388	428	578	790
400-008	8-32	357	388	428	578	790
400-3	10-24	535	550	700	790	1215
400-332	10-32	535	550	700	790	1215
400-4	1/4-20	535	550	700	790	1215
400-428	1/4-28	535	550	700	790	1215
400-5	5/16-18	870	875	1145	1277	1895
400-524	5/16-24	870	875	1145	1277	1895
400-6	3/8-16	870	875	1145	1277	1895
400-624	3/8-24	870	875	1145	1277	1895
400-M3	M3-0.5	357	388	428	578	790
400-M4	M4-0.7	357	388	428	578	790
400-M5	M5-0.8	535	550	700	790	1215
400-M6	M6-1.0	535	550	700	790	1215
400-M8	M8-1.25	870	875	1145	1277	1895
400-008-CR	8-32	357	388	428	578	790
400-3-CR	10-24	535	550	700	790	1215
400-4-CR	1/4-20	535	550	700	790	1215



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